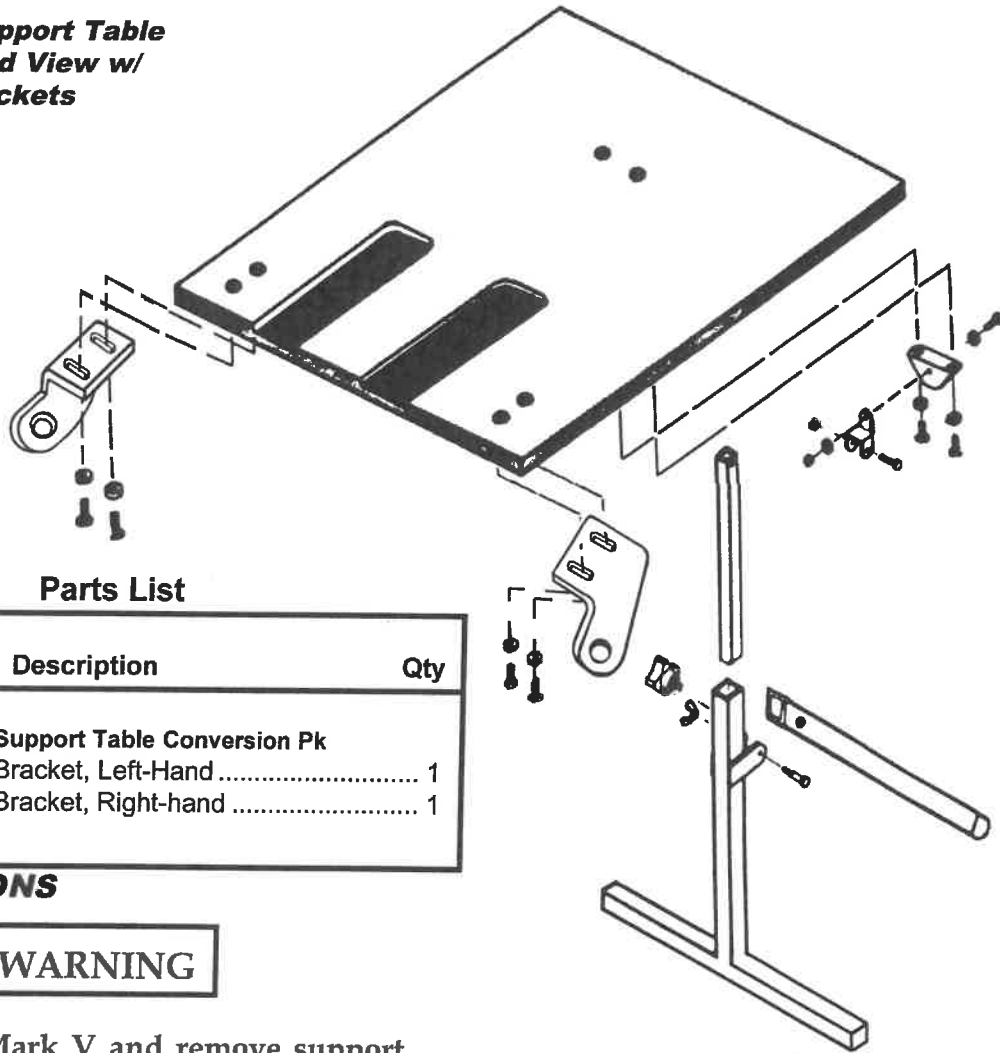




# Rear Support Table Conversion

**For the Mark V:  
555784 (Model 520)**

**Rear Support Table  
Exploded View w/  
520 Brackets**



### Parts List

Ref No	Part No.	Description	Qty
—	521651	Support Table Conversion Pk	
1	521907	Bracket, Left-Hand .....	1
2	521894	Bracket, Right-hand .....	1

### INSTRUCTIONS

#### WARNING

Turn off the Mark V and remove support table from the Mark V, before performing conversion.

#### NOTE

The reference numbers in these instructions, refer back to the original parts explosion from the instructions (845211) received with the support table.

1. Remove Hex head cap screw (4) from bracket, also remove the lock washer (5). Save these. This will remove the old brackets and tube.
2. Insert the lock washer (5) and the Hex head cap screw (4) through each hole in the new bracket. Tighten all four screws

#### NOTE

Discard the left old parts, they will no longer be used.

3. To mount your rear support table to the worktable slide your connector tube through one bracket, through the table extrusion, and through the other bracket.

#### NOTE

If you should need further assistance, please call our Customer Service Department Toll-Free 800/762-7555 or visit our website [www.shopsmith.com](http://www.shopsmith.com).